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Duplex Paperboard Machine Components



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Wet End

Major components as follows:

Formers: (9) J.H. Horne Stainless Steel Formers with 42" diameter x 114" long cylinders with 14 mesh backing and 30/32 mesh wire, 18" couch rolls, and tapered inlets (Mfg. 1980). Octopus radial distributors used for profile control for top layer. (7) formers are type BRDA, (1) is a VTKR, and (1) is a counter-flow vat. (8) Goulds 3175, size 8 x 10 - 14 fan pumps rated 2000 GPM at 60' HD.

Presses:

| | |
|---|---|
| 1st primary press with 23" diameter bottom rubber covered suction roll and 17 ½" dia rubber covered blind drilled top roll. Rated 250 PLI | 2nd primary press with a 32" diameter rubber covered suction roll and a 17 ½" diameter blind drilled roll. Rated 250 PLI |
| 1st main press with a 32" diameter rubber covered suction roll and a 21" dia Stonite roll. Rated 300 PLI. | 2nd & 3rd main presses each with a 21 ½" diameter rubber covered bottom roll and a 21" diameter Stonite top roll. Each rated 400 PLI. |

PM last used for running gypsum board white top, Machine speed 750 FPM (229 MPM). Utilizing helper motors on each forming cylinder and press section.



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Calenders:

Beloit open frame calendar stack. 24" diameter bottom king roll and a 12" diameter intermediate roll. Each is equipped with Westpatt tail threaders.

Stock preparation and approach flow equipment consists of the following:

(1) 16' diameter Hydrapulpers each with size 3 drives. Each pulper has its own junker and infeed conveyor.

Maule type GRIII Sepraplast, with 5/32" diameter holes, serial no. 97B2272, New 1997

Black Clawson size 30 Ultrasorter, serial number 00 US30 0148, New 2000

(2) 72" wide stainless steel Dorr Oliver 120 degree DSM screens with manifolds

(1) Dorr Oliver 7' (2134mm) dia. x 13 disc saveall

(2) Sunds T6 pressure screens (2 primary, 1 secondary), New 1998

Sunds MD1 Mini Delta pressure screen (tertiary), New 1998

Individual Components

| Stock Number | Equipment Title |
|------------------------------|--|
| 902020.003 | 16' (4.88M) DIA. BLACK CLAWSON S/S LINED VOKES ROTOR SIZE 3 DRIVE HYDRAPULPER (2) Avail. |
| 902020.007 | BLACK CLAWSON SIZE 30 ULTRASORTER 30 TPD |
| 902020.008 | SEPRAPLAST MAULE GR III 125 HP T316 S/S 75 TPD (68 MTPD) |
| 902020.019 | SUNDS T6 DELTA SCREEN LITEFLO .008 (.203MM) SLOTS 125 HP |
| 902020.020 | SUNDS T6 DELTA SCREEN LITEFLO .010" (0.25MM) SLOTS 125 HP (2) Available |
| 902020.022 | SUNDS MD1 MINI DELTA SCREEN .020" (0.51MM) SLOTS 75 HP |
| 902020.031 | DSM SCREEN DORR OLIVER 72" (1.83M) 100 MICRON STAINLESS (2) Available |
| 902020.034 | DORR OLIVER 7' (2134MM) DIA X 13 DISC SAVEALL T304 STAINLESS |
| 902020.040 | BLOWER FAN BUFFALO FORGE MDL INE60MW A1 CW1B |
| 902020.041 | BLOWER FAN DYNAMIC MDL SPEC OPW-29 (2) Available |
| 902020.PM001 | 114" (2.90M) JH HORNE FORMERS BRDA+VTKR |
| 902020.PM003 | SUCTION PRESS 3 NIP COMBINATION PRESS 114" (2.90M) SUCTION WIDTH |
| 902020.PM004 | PRESS SECTION 114" (2.90M) BLIND DRILLED 375 PLI |
| 902020.PM005 | PRESS SECTION 114" (2.90M) BLIND DRILLED 400 PLI |
| 902020.PM008 | 110" (2.79M) FACE BELOIT 2-ROLL OPEN FRAM CALENDER STACK |

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